

# Investigation Report for Poor Print of Sanyo Denki 00918237-01 Package

CONTROL No:	IRF - 0037			REJECT PERCENTAGE:	5.33%
REJECT QTY:	32	LOT QTY:	600		

DIRECT CAUSE	W1	Print not properly applied to boards.
	W2	Print hit the creasing (canal).
	W3	Due to print movement.
	W4	Over stacking of item during feeding since there is set standard stacking height limit due to blunt feeder roller.

## PRODUCTION ACTION PLAN

IMMEDIATE ACTION	Issuance of NTE to involved person.	PIC:	Production Leader	TARGET DATE:	250123
CORRECTIVE ACTION	Replacement of Eqos feeder roller.	PIC:	Umetani	TARGET DATE:	241216

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